

Introducing... Contract Manufacturing Division of Union Special Group!

The Largest USA manufacturer
of Industrial Sewing Machines
has a Contract Division just for
you:

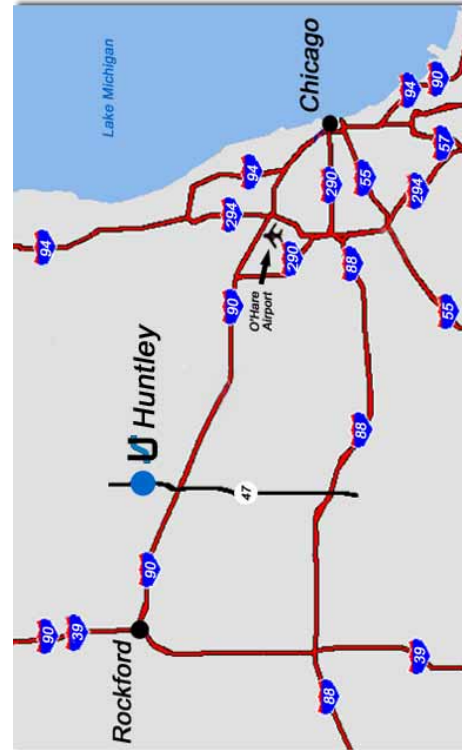
- *In-house* full line heat treat service & chemical treatment
- *In-house* lost wax precision casting department
- CNC precision machining
Over 50 machines available
- *In-house* production paint shop with paint curing ovens
- *In-house* prototyping (machining and castings)
- In-house assembly (bench or assembly line)
- Warehousing and world wide shipping daily

In-house engineering services include:

- Tool design and tool building
- AutoCAD or Unigraphics CAD/CAM
- Reverse Engineering
- Design and build automated equipment
- Fully equipped metals and test lab



Contract Manufacturing Division
Union Special Group
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Huntley, IL 60142



For More Information Contact:

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Contract Manufacturing Division



- **Parts Manufacturing / Machining**
- **Assembly and Testing**
- **Automation**

Union Special has the depth of resource, with skill and expertise, all under one roof, to take your part from design to full production.

CNC Machining Centers

A wide variety of vertical and horizontal machine centers with four axis capabilities. We can handle high production or short running jobs on our pallet type machines.



CNC Turning Centers

With 18 CNC lathes, we have the capability to perform a wide variety of operations, including bar-feed and single part operations, close tolerance turning, boring, milling and cross-hole drilling.



CNC Grinding Centers

High Precision, close tolerance OD grinding is the standard. We also have modern equipment for surface, centerless, ID and creepfeed grinding.



Precision Investment Casting

Union Special has over 50 years of experience in precision casting. As a major contender in the sector, our people have set an industry standard for excellence.



Heat Treating

The combination of a 10,000 square foot heat treating facility with a modern metallurgist lab, and full-time metallurgist gives us the ability for various heat treatment processes in virtually any lot size.



Automation:

Design and build simple and complex automation equipment to meet your special needs.



Since the mid-1980's, the Contract Division has been manufacturing parts and supplying them to North American and International markets.

For Example:

- Other Sewing machine aftermarket suppliers
- Automotive aftermarket suppliers
- Industrial hand power tool O.E.M
- A large number of parts to many local shops within our region

We can **REDUCE** your cost on a specific part or on your complete design requirement, and we can **SHIP** anywhere in the world for **YOU!**

Seeing is believing......this is our invitation to you to tour our 450,000 square foot facility. You will see first hand just what Union Special's Contract Division can do for **YOU.**

Contact me, Tony Brasile, at 847.669.4255. It will be my pleasure to introduce you to all of our services.

Union Special Group located in Huntley, Illinois, has been manufacturing Industrial Sewing Equipment for over 120 years!