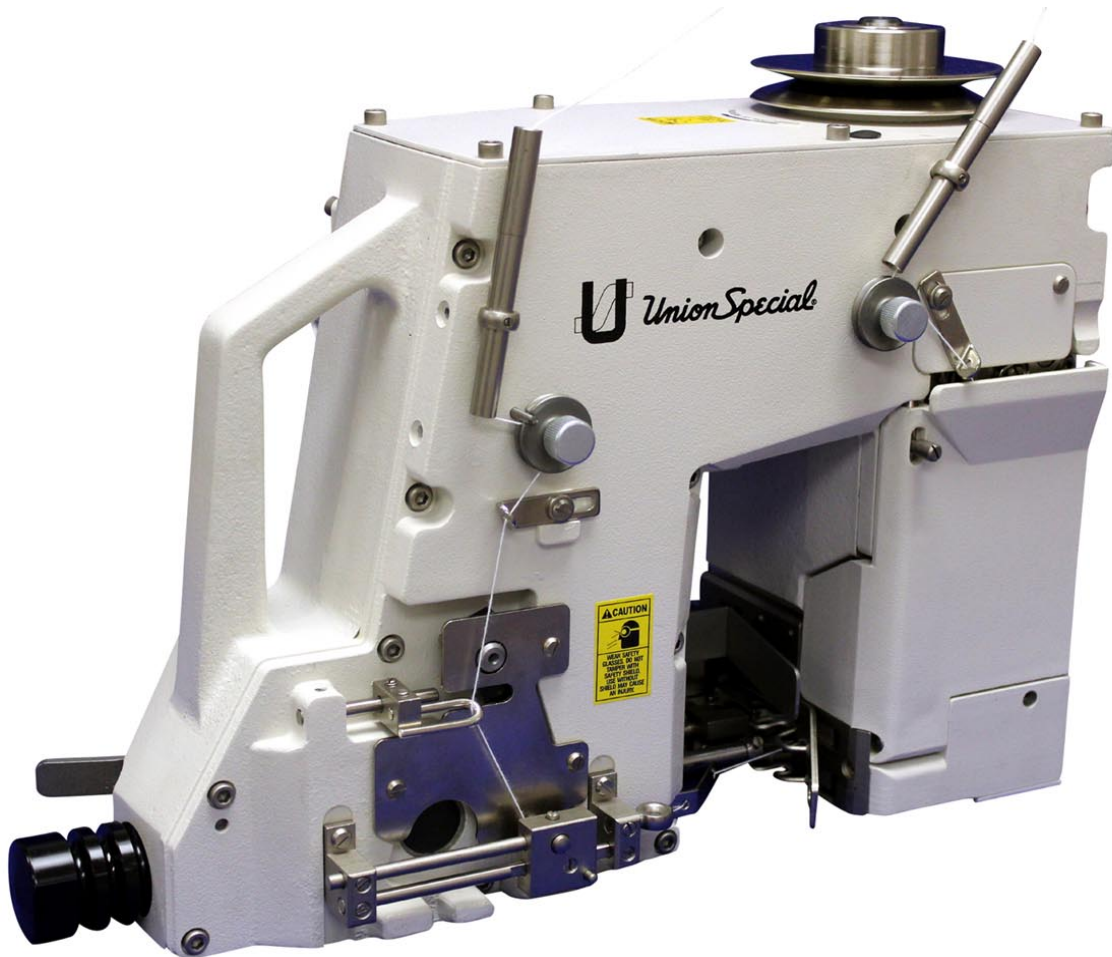


THE BETTER CHOICE IN BAG CLOSING

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FOR HIGH SPEED & HIGH PERFORMANCE

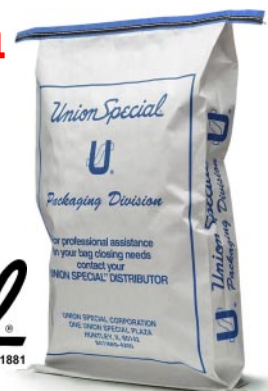


**NEW: Corrosion Resistant parts  
Presser Foot Pressure System  
& Guillotine Cutter**

from the trusted name in  
bag machines

 **Union Special**  
Finest Quality

The trusted name in bag machines since 1881



# UNION SPECIAL® HAS THE BETTER CHOICE FOR YOUR BAG CLOSING OPERATIONS—



## For plain and fold-over closures



**BC211P15-1NW:** Pneumatic “jump-out” knives automatically cut thread chain at end of sewing cycle. For use with photoelectric cell to start and stop closing operation. (Photocell is included with column or sold separately.) With wide sewing parts for better feeding performance on all types of bags.

**BC211P16-1:** Same as BC211P15, except start and stop by feeler controlled proximity switch. -1A for 220V, -1B for 110V, -1M for 24V DC.

**BC211P01-1NW:** Features built-in, continuous-running thread chain cutting knives. Thread chain pusher kit is optional. With wide sewing parts for better feeding performance on all types of bags

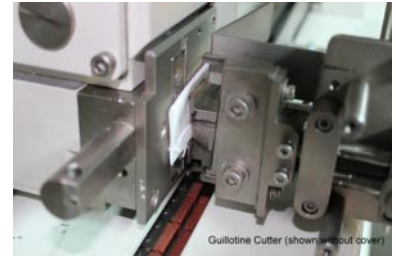






## For sew-thru tape closures

**BC211T11-1:** Tape and thread chain are automatically cut by pneumatic “Fast Action Tape Cutter.” For use with photoelectric cell to start and stop closing operation. Fixed width or adjustable folders, tape reel assembly are optional. (Photocell is included with column or sold separately.)

**BC211UA23-1NW:** Fast Action Guillotine cuts tape or plain sew chain. Significantly reduces tape waste. Cutter operates up to 75ft./min. Activated by photocell (with pedestal or sold separately). With wide sewing parts for better feeding performance on all types of bags.

**BC211UA24-1M:** Same as UA23-1, except cutter activated by feeler switch, and standard width sewing parts.



Features	Benefits
<ul style="list-style-type: none"> <li>● Fast — 2750 SPM</li> <li>● Self-oiling lubrication system</li> <li>● Low noise &amp; vibration</li> <li>● Corrosion resistant external parts</li> <li>● NEW presser foot pressure system</li> <li>● NEW guillotine cutter</li> <li>● Compatible</li> </ul>	<ul style="list-style-type: none"> <li>● High production—a linear sewing speed up to 114 ft./min. (34m/min.) (depending on stitch length, operation, &amp; material)</li> <li>● Simplified maintenance</li> <li>● Longer part life</li> <li>● Protection against rust and corrosion</li> <li>● More consistent presser foot pressure when sewing</li> <li>● Reduced tape waste at beginning &amp; end of bag</li> <li>● Works with existing installations</li> </ul>
    <p>2750 RPM      2      2-4 SPI 12.5 - 6.5mm</p>	<p><b>Options</b></p> <ul style="list-style-type: none"> <li>● Columns ● Infeed Devices ● Folders ● Bag Conveyers</li> <li>● Tape Prefeeder ● Tape Reel Assemblies ● Thread Break Detectors</li> </ul>

# THE BC200 SERIES

## HIGH SPEED & HIGH PERFORMANCE BAG CLOSING MACHINES



www.unionspecial.com

Union Special LLC, Packaging Division

One Union Special Plaza, Huntley, IL 60142

Phone: U.S.: 800-344-9698      Outside U.S.: 847-669-4500

Fax: 847-669-4239

E-mail: bags@unionspecial.com

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